

or through a welding or bonding process in lieu of adhesives. Additionally, the extruded foam core can vary in density to provide a composite foam core. An all acrylic composite multi-layered structure is also provided.

IN THE CLAIMS:

Please cancel claim 3 and add new claim 25 as follows:

25. (New) The multi-layer composite structure, comprising:  
an outer layer of acrylic, wherein said outer layer also includes an ABS material to form an acrylic-ABS outer layer.

Please cancel claim 12, and add new claim 26 as follows:

26. (New) The multi-layer composite structure, comprising:  
an outer layer of acrylic, wherein said outer layer also includes an ABS material to form an acrylic-ABS outer layer;  
an acrylic foam core attached at a first surface to said outer layer by an acrylic glue;  
and  
an inside layer of acrylic attached at a second surface of said foam core by an acrylic glue.

Please add new claims 27-36 as follows:

27. (New) The multi-layer composite according to claim 24, wherein said composite comprises a boat hull.

28. (New) The multi-layer composite according to claim 24, wherein said composite comprises a cooler.

29. (New) The multi-layer composite according to claim 25 or 26, wherein said composite comprises a boat hull, a boat deck cooler or a camper top.

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30. (New) The multi-layer composite according to claim 29, where said composite comprises a boat hull or boat deck.

31. (New) The multi-layer composite according to claim 29, wherein said composite comprises a cooler.

32. (New) The multi-layer composite according to claim 29, wherein said composite comprises a camper top.

33. (New) The multi-layer composite according to claim 1, wherein said composite comprises a boat deck.

34. (New) The multi-layer composite according to claim 11, wherein said composite comprises a boat deck.

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35. (New) The multi-layer composite structure according to claim 2, wherein said outer layer includes a polyvinylchloride material to form an acrylic - polyvinylchloride outer layer.

36. (New) The multi-layer composite structure according to claim 1, wherein composite is formed while avoiding the use of styrene.

Please see Appendix for amendments.